

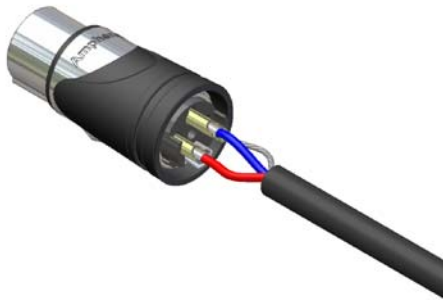
ASSEMBLY INSTRUCTION PI 539 AX SERIES FEMALE XLR CABLE CONNECTOR



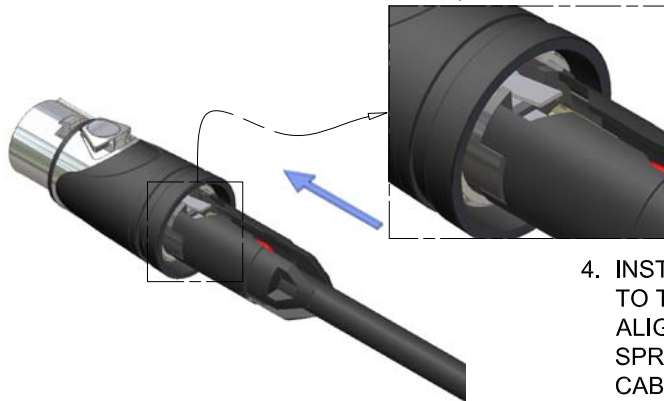
1. SLIDE THE NUT (BACKSHELL) ONTO THE CABLE



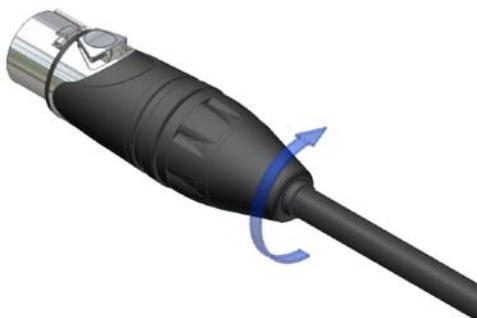
2. STRIP THE CABLE



3. PUSH BACK THE INSERT ONLY ENOUGH TO EXPOSE THE SOLDER BUCKETS. IT IS NOT NECESSARY TO REMOVE THE INSERT. SOLDER THE WIRES TO THE CONTACTS.



4. INSTALL THE CABLE CLAMP, FLUSH TO THE INSERT MAKING SURE TO ALIGN THE TOP SLOT WITH THE SPRING. THEN PUSH THE INSERT & CABLE CLAMP TOGETHER INTO THE SHELL.



5. THREAD THE NUT (BACKSHELL) ONTO THE SHELL (TORQUE 0.8 Nm -1.2Nm) TO ACTIVATE THE CABLE CLAMP AND CLOSE THE CONNECTOR ASSEMBLY.