

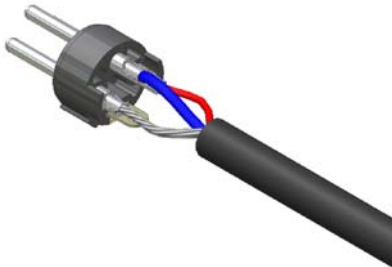
## ASSEMBLY INSTRUCTION PI 538 AX SERIES MALE XLR CABLE CONNECTOR



1. SLIDE THE NUT ( BACKSHELL )  
ONTO THE CABLE



2. STRIP THE CABLE



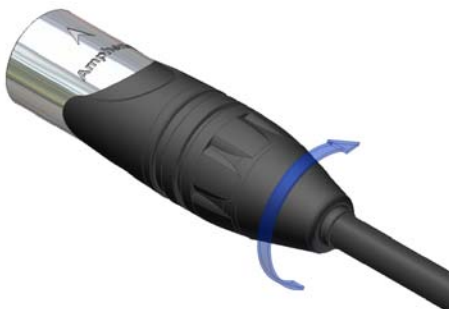
3. SOLDER THE WIRES TO THE  
CONTACTS.



4. INSTALL THE CABLE CLAMP,  
FLUSH TO THE INSERT MAKING  
SURE TO ALIGN THE SLOT WITH  
THE GROUND CONTACT.



5. ALIGN THE KEY OF THE INSERT  
WITH THE KEYWAY ON THE SHELL  
THEN PUSH THE PIN INSERT &  
CABLE CLAMP TOGETHER INTO THE  
SHELL.



6. THREAD THE NUT ( BACKSHELL )  
ONTO THE SHELL ( TORQUE 0.8Nm - 1.2Nm )  
TO ACTIVATE THE CABLE CLAMP AND  
CLOSE THE CONNECTOR ASSEMBLY.